- Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
   Calcium sulfate; CaSO<sub>4</sub>; [7778-18-9]
- 3. Glucose; C<sub>6</sub>H<sub>12</sub>O<sub>6</sub>; [50-99-7] 4. Sucrose; C<sub>12</sub>H<sub>22</sub>O<sub>11</sub>; [50-99-7] 5. Water; H<sub>2</sub>O; [7732-18-5]

ORIGINAL MEASUREMENTS:

Van der Linden, T.

Arch. Suikerind. Ned. - Indie 1916, 24, 1113-28; Dtsch. Zuckerind. 1916, 41, 815; J. Soc. Chem. Ind., London 1917, 36, 96.

#### VARIABLES:

PREPARED BY:

Temperature: 303 - 373 K

H.D. Lutz, B. Engelen

#### EXPERIMENTAL VALUES:

The author reports the solubility of  $CaSO_3.2H_2O$  [10035-03-7] in water, various aqueous solutions of glucose and sucrose, and in all these solvents saturated with gypsum.

Content of saccharose (suc) and	30	40	50	60	70	80	90	100 °C
glucose (glu) (mass %)								
and of CaSO <sub>4</sub> (saturated solution)				CaSO3.	2H <sub>2</sub> O			
				mg/kg	soln			
pure water	64	63	57	61	45	31	27	11
15% suc	103	83	73	80	59	41	36	41
15% suc and 1.5% glu	104	81	85	71	60	47	40	29
CaSO <sub>4</sub> (sat.)	31	29	25	19	12	9	8	6
CaSO <sub>4</sub> (sat.) and 15% suc	35	32	22	19	21	17	20	21
CaSO, (sat.), 15% suc, and 1.5% glu	32	27	22	20	19	19	19	23

(continued on next page)

#### AUXILIARY INFORMATION

# METHOD APPARATUS/PROCEDURE:

Equilibrium was established by stirring the solvents with excess of solid calcium sulfite under nitrogen in a thermostatically controlled vessel for 10 - 36 hr. After filtering at the given temperature sulfite was determined iodometrically. Calcium was determined as CaO after precipitation as  ${\rm CaCO}_3$  and sulfate as  ${\rm BaSO}_4$ . The values given are means of 2 - 13 measurements which differ by up to 10%.

#### SOURCE AND PURITY OF MATERIALS:

Calcium sulfite was precipitated from calcium chloride or calcium acetate solutions with a freshly prepared solution of NaHSO3.

Calcium sulfate was the commercial pure salt.

Sucrose was precipitated from aqueous solutions with ethanol and washed with ether.

Glucose was the chemically pure product of Merck.

ESTIMATED	ERROR:
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- 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3] 2. Calcium sulfate; CaSO<sub>4</sub>; [7778-18-9] 3. Glucose; C<sub>6</sub>H<sub>12</sub>O<sub>6</sub>; [50-99-7] 4. Sucrose; C<sub>12</sub>H<sub>22</sub>O<sub>11</sub>; [50-99-7] 5. Water; H<sub>2</sub>O; [7732-18-5]

### ORIGINAL MEASUREMENTS:

Van der Linden, T.

Arch. Suikerind.Ned.-Indie 1916, 24, 1113-28; Dtsch. Zuckerind. 1916, 41, 815; J. Soc. Chem. Ind., London 1917, 36, 96.

EXPERIMENTAL VALUES (continued):									
Content of saccharose (suc) and	30	40	50	60	70	80	90	100 °C	
glucose (glu) (mass %)									
and of CaSO <sub>4</sub> (saturated solution)				CaSO <sub>3</sub>	a }				
			n	ng/kg s	oln				
pure water	49	48	44	47	35	24	21	8	
15% suc	79	64	56	62	45	32	28	32	
15% suc and 1.5% glu	80	62	65	55	46	36	31	22	
CaSO <sub>4</sub> (sat.)	24	22	19	15	9	7	6	5	
CaSO <sub>4</sub> (sat.) and 15% suc	27	25	17	15	16	13	15	16	
CaSO <sub>4</sub> (sat.), 15% suc, and 1.5% glu	25	21	17	15	15	15	15	18	
				CaSO <sub>3</sub>					
1			10	-4mole/	kg sol	ln			
pure water	4.10	4.03	3.65	3.91	2.88	1.99	1.73	0.70	
15% suc	6.60	5.31	4.67	5.12	3.78	2.63	2.31	2.63	
15% suc and 1.5% glu	6.66	5.19	5.44	4.55	3.84	3.01	2.56	1.86	
CaSO <sub>4</sub> (sat.)	1.99	1.86	1.60	1.22	0.77	0.58	0.51	0.38	
CaSO <sub>4</sub> (sat.) and 15% suc	2.24	2.05	1.41	1.22	1.34	1.09	1.28	1.34	
CaSO <sub>4</sub> (sat.), 15% suc, and 1.5% glu	2.05	1.73	1.41	1.28	1.22	1.22	1.22	1.47	
I .									

 $<sup>^{\</sup>mathrm{a}}$  Calculated by the compilers.

- 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
- 2. Calcium sulfate; CaSO<sub>4</sub>; [7778-18-9]
- 3. Sodium perchlorate; NaClO<sub>4</sub>; [7601-89-0]
- 4. Water; H<sub>2</sub>O; [7732-18-5]

#### ORIGINAL MEASUREMENTS:

Rengemo, T.; Brune, U.; Sillén, L.G.

Acta Chem. Scand. 1958, 12, 873.

#### VARIABLES:

Temperature: 298, 308 and 348 K Concentration of NaClO $_{L}$ 

PREPARED BY:

H.D. Lutz, B. Engelen

# EXPERIMENTAL VALUES:

The authors studied the equilibrium

$$CaSO_4.2H_2O(s) + SO_3^{2-} \rightleftharpoons CaSO_3.1/2H_2O(s) + SO_4^{2-} + 3/2H_2O(s)$$

in aqueous solutions of NaClO<sub>4</sub>. From the equilibrium constants obtained  $K = [SO_4^{2-}]/[SO_3^{2-}] = 76$ , 91, and 170 at 25, 35, and 75°C, respectively, and the solubility product of gypsum [10101-41-4], given by Latimer et al. (1).

$$K_{s0} = (CaSO_4.2H_2O) = 10^{-4.63} [mol^2 dm^{-6}]$$

the activity solubility product of calcium sulfite at 25°C.

$$K_{s0}(CaSO_3.1/2H_2O) = a_{Ca}2 + x a_{SO3}2 -$$

was determined by the authors a to be

$$10^{-6.51}$$
 (= 3.1 x  $10^{-7}$ ) mol<sup>2</sup> dm<sup>-6</sup>.

From this value the solubility of  ${\rm CaSO_3.1/2H_2O}$  in pure water at 25°C is estimated by the authors to be

- 91 mg  $CaSO_3/dm^3$  or 7.6 x  $10^{-4}$  mol  $dm^{-3}$ .
- <sup>a</sup> On the assumption that the activity coefficients of  ${\rm SO_4}^{2-}$  and  ${\rm SO_3}^{2-}$  are equal.

## AUXILIARY INFORMATION

# METHOD APPARATUS/PROCEDURE:

Equilibrium was studied under nitrogen in solutions which contained  $NaClO_4$  as ionic medium,  $m_{Na}+=1$  and 3.5 mol  $kg^{-1}$ , respectively. The solutions were made by adding an excess of  $CaSO_4.2H_2O$  to a solution of  $Na_2SO_3+NaClO_4$ . Equilibrium was established after 5 - 38 days. Sulfite was determined iodometrically and sulfate acidimetrically after precipitation as  $BaSO_4$  and conversion into  $BaCO_3$ .

SOURCE AND PURITY OF MATERIALS:

NaClO<sub>4</sub> was prepared from Na<sub>2</sub>CO<sub>3</sub> and

HClO<sub>4</sub>. HClO<sub>4</sub>, Na<sub>2</sub>CO<sub>3</sub>, Na<sub>2</sub>SO<sub>3</sub>, and

CaSO<sub>4</sub>.2H<sub>2</sub>O were all commercial products of

p.a. quality. N<sub>2</sub> was purified by Meyer

and Ronge's method (2).

#### ESTIMATED ERROR:

Temperature:  $\pm 0.1$  K. Log  $K_s$ :  $\pm 0.2$  (authors)

- Latimer, W.M.; Hicks, J.F.G.; Schutz, P.W. J. Chem. Phys. 1933, 1, 620.
- Meyer, F.R.; Ronge, G. Angew. Chem. 1939, 52, 637.

COMPONENTS:  1. Calcium sulfite; CaSO <sub>3</sub> ; [10257-55-3]  2. Calcium sulfate; CaSO <sub>4</sub> ; [7778-18-9]  3. Water; H <sub>2</sub> O; [7732-18-5]  4. Sea-water	ORIGINAL MEASUREMENTS:  Kurota, O.; Takahashi, S.; Nakaoka, A.  Japan. Kokai 1977, 52-89561, 287-8.
VARIABLES:	PREPARED BY:
pH value; composition	B. Engelen, H.D. Lutz

#### EXPERIMENTAL VALUES:

The authors report the calcium content of saturated calcium sulfite solutions containing 0.125 mass % (compilers) of sulfate (saturated gypsum) or sea-water of various pH values, at room temperature.

Solvent	pН	Composition of	saturated solutions
		Ca <sup>2+a</sup>	CaSO <sub>3</sub>
		ppm	10 <sup>-3</sup> mole/kg soln
1 (sat. gypsum)	6.5	120	2.99
1 (sat. gypsum)	8	90	2.25
1 (sat. gypsum)	9	80	2.00
2 (sea-water)	8.2	110	2.74
3 (sea-water)	9	85	2.12

a Calculated by the compiler.

#### AUXILIARY INFORMATION

# METHOD APPARATUS/PROCEDURE: SOURCE AND PURITY OF MATERIALS: 1. 1.6 g $Na_2SO_3$ was added to 1 $dm^3$ of a Not given. saturated solution of gypsum containing 520 ppm $\operatorname{Ca}^{2+}$ after adjusting the pH with NaOH to 6.5, 8, or 9, respectively. 2. 2.6 g $Na_2SO_3$ was added to 1 dm $^3$ of concentrated sea-water containing 820 ppm $Ca^{2+}$ . 3. 4.6 $\rm dm^3$ gaseous $\rm SO_2$ was added to 10 $\rm dm^3$ of concentrated sea-water containing 820 ppm $\rm Ca^+$ after adjusting the pH value ESTIMATED ERROR: with NaOH to 9. REFERENCES:

# COMPONENTS: 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]

- 2. Hydrochloric acid; HC1; [7647-01-0]
- 3. Sodium chloride; NaCl; [7647-14-5]
- 4. Water; H<sub>2</sub>O; [7732-18-5]

#### VARIABLES:

Concentration of NaCl at 298 K pH: range 5 to 8

# ORIGINAL MEASUREMENTS:

Templeton, C.C.; Rushing, S.S.; Rodgers, J.C.

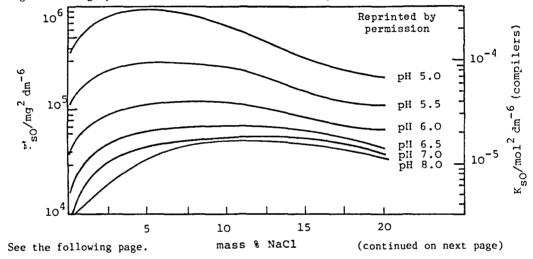
Mater. Prot. 1963, 2, 42-7.

#### PREPARED BY:

H.D. Lutz, B. Engelen

#### EXPERIMENTAL VALUES:

The authors report the concentration solubility product of calcium sulfite for various concentrations of sodium chloride (0.2 - 20 mass %) over a pH range from 5.0 to 8.0 at 25°C. The "analytical solubility product" has been defined by the authors as  $K'_{s0} = (\text{mg analytical Ca}^{2+}/\text{dm}^3 \text{ soln}) \times (\text{mg analytical sulfite}/\text{dm}^3 \text{ soln})^a$ . These  $K'_{s0}$ -values were given as a graph of mass % of sodium chloride vs. pH.



# AUXILIARY INFORMATION

#### METHOD APPARATUS/PROCEDURE:

Equilibrium was established by stirring the precipitate-brine mixture, acidified with HCl, for 48 hr. Calcium was determined by titration with EDTA, total dissolved sulfite  $(\mathrm{SO_3}^{2-},\ \mathrm{HSO_3}^-,\ \mathrm{"H_2SO_3"})$  indometrically. The final pH was measured with glass and calomel electrodes.

# SOURCE AND PURITY OF MATERIALS:

Purity of  $CaSO_3.1/2H_2O$  is said to be 95 - 99%. No further details are reported.

#### ESTIMATED ERROR:

Not given.

- 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
- 2. Hydrochloric acid; HC1; [7647-01-0]
- 3. Sodium chloride; NaCl; [7647-14-5]
- 4. Water; H<sub>2</sub>O; [7732-18-5]

### ORIGINAL MEASUREMENTS:

Templeton, C.C.; Rushing, S.S.; Rodgers, J.C.

Mater. Prot. 1963, 2, 42-7.

# EXPERIMENTAL VALUES (continued):

The following data have been estimated from the graph (by compilers).

NaC1		K*	<sub>s0</sub> /10 <sup>4</sup>	mg <sup>2</sup> dr	<sub>n</sub> -6			$K_{s0}$	/10 <sup>-5</sup> 1	no1 <sup>2</sup> dr	<sub>n</sub> -6		
mass %	5.0	5.5	6.0	6.5	7.0	8.0	5.0	5.5	6.0	6.5	7.0	8.0	pН
2.5 5 7.5 10 12.5	81 90 87 65 45	25 30 28 26 20	9.2 11 12 12 11	5.1 6.2 6.9 7.0 6.9	3.1 4.3 5.1 5.3 5.4	2.0 3.3 4.5 5.0 5.0	25 38 27 20 14	7.8 9.3 8.7 8.1 6.2	2.9 3.4 3.7 3.7 3.4	1.6 1.9 2.2 2.2 2.2	1.0 1.3 1.6 1.7	0.6 1.0 1.4 1.6 1.6	
15 17.5 20	31 24 21	14 12 11	8.8 7.2 7.0	6.6 5.4 4.3	5.3 5.0 3.9	4.8 4.2 3.7		4.4 3.7 3.4	2.7 2.2 2.2	2.1 1.7 1.3	1.7 1.6 1.2	1.5 1.3 1.2	

 $^{\rm a}$  [SO $_3^{\rm 2-}$ ] + [HSO $_3^{\rm -}$ ] + ["H $_2$ SO $_3$ "], calculated as SO $_3^{\rm 2-}$  by the authors.

- 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
- 2. Sodium chloride; NaCl; [7647-14-5]
- 3. Water; H<sub>2</sub>O; [7732-18-5]
- 4. Sea-water

#### ORIGINAL MEASUREMENTS:

Cohen, A.; Zangen, M.; Koenigsbuch, M.; Goldschmidt, J.M.E.

Desalination 1982, 41, 215-32.

#### VARIABLES:

Four temperatures: 298 - 348 K

pH values: 7.5 and 8.5

Time of stirring

#### PREPARED BY:

H.D. Lutz

#### EXPERIMENTAL VALUES:

The authors report the solubility of different samples of hydrated calcium sulfite, probably  $CaSO_3.1/2H_2O$  [29501-28-8], in pure water and in sea-water at various pH values, temperatures, and stirring times.

Solubility<sup>a</sup> of hydrated calcium sulfite, in a large excess, in pure water at 25°C and pH 7.5.

Stirring time

#### Sample

	I	II	III	IV
<b>.</b>	$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3}$ mol kg <sup>-la</sup>	$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3}$ mol kg $^{-1a}$
5 min	$0.81 \pm 0.01$	$1.08 \pm 0.02$	$1.03 \pm 0.02$	$0.80 \pm 0.01$
1 hr	-	1.05 ± 0.02	1.06 ± 0.02	_
24 hr	0.69 ± 0.01	1.02 ± 0.02	$1.02 \pm 0.02$	$0.70 \pm 0.01$
3 days	0.68 ± 0.01	$1.00 \pm 0.02$	0.94 ± 0.02	-
2 months	-	$0.90 \pm 0.02$	-	$0.58 \pm 0.01$

 $^{
m a}$  mmolal total sulfite ( $10^3$ m(CaSO $_3$ )/mol kg $^{-1}$ ), determined by iodometry.

(continued on next page)

#### AUXILIARY INFORMATION

#### METHOD APPARATUS/PROCEDURE:

500 cm3 of solvent (pure water or seawater) of preadjusted pH were introduced into a thermostatically controlled glass vessel. Sulfite oxidation was prevented by addition of 1 cm<sup>3</sup> benzyl alcohol/dm<sup>3</sup> The solvent was brought to the required temperature, with stirring and under a continuous stream of nitrogen, and then a large excess ( 100 times the solubility in pure water) or a small excess ( 10 times the solubility) of the calcium sulfite sample was added. Stirring and passage of nitrogen were continued and, at fixed intervals, samples of solution were pumped out through a sintered-glass filter, weighed, analysed for sulfite and calcium, and the pH was determined. Sulfite was determined iodometrically, calcium complexometrically.

#### ESTIMATED ERROR:

Temperature: ± 0.1 K pH-value ± 0.05 (authors)

SOURCE AND PURITY OF MATERIALS:

Different samples of calcium sulfite were prepared at ambient temperature by the following methods:

- 1) By mixing equivalent amounts of aqueous  $Na_2SO_3$  and  $CaCl_2$  solutions at concentrations of 0.05 (samples I), 0.4 (samples II), and 2.5 mol dm<sup>-3</sup> (samples III).
- 2) By passing  $SO_2$  through suspensions of CaCO3 in water, until CO2 was completely removed (samples IV). Commercial analytical purity reagents were used. The calcium sulfite samples were washed with oxygen-free distilled water and characterized, both before and after the solubility determinations, by chemical, thermal, and X-ray powder diffraction The sea-water was taken from analyses. the Mediterranean Sea near Yavne, Israel. The sea-water was first filtered to remove solids, and then refluxed with HC1 in a nitrogen atmosphere to decompose carbonates so as to avoid precipitation of CaSO<sub>3</sub> on heating.

1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]

2. Sodium chloride; NaCl; [7647-14-5]

3. Water; H<sub>2</sub>O; [7732-18-5]

4. Sea-water

#### ORIGINAL MEASUREMENTS:

Cohen, A.; Zangen, M.; Koenigsbuch, M.; Goldschmidt, J.M.E.

Desalination 1982, 41, 215-32.

### EXPERIMENTAL VALUES (continued):

Solubility  $^{a}$  of hydrated calcium sulfite, sample II in large excess, in natural sea-water at various temperatures and pH 7.5.

Stirring time	total sulfite	35°C O total calcium <sup>C</sup> nol kg <sup>-la</sup>	total sulfite	45°C <sup>b</sup> total calcium <sup>c</sup> mol kg <sup>-la</sup>	75°C total sulfite <sup>b</sup> 10 <sup>-3</sup> mol kg <sup>-1a</sup>
20 min	2.39	12.6	2.63	12.3	-
l hr	2.31	_	2.10	11.8	1.21
2 hr	2.17	-	2.05	11.7	-
3 hr	2.14	12.3	1.94	-	1.00
5 hr	2.09	_	1.90	-	-
24 hr	2.00	12.1	1.81	11.4	_
3 days	-	-	-	-	0.91

- mmolal total sulfite  $(10^3 \text{m} (\text{CaSO}_3)/\text{mol kg}^{-1})$  or total calcium.
- $^{\rm b}$  Includes  ${\rm SO_3}^{\rm 2-}$ ,  ${\rm HSO_3}^{\rm -}$  and associated sulfite species. Values accurate to  $^{\rm \pm}0.02$ .
- <sup>c</sup> Includes the amount originally present in sea-water. Values accurate to ±0.1.

Sulfite concentration<sup>a</sup> in natural sea-water<sup>b</sup>, after addition of 5 x  $10^{-3}$  mole Na<sub>2</sub>SO<sub>3</sub>/dm<sup>3</sup> sea-water at 25°C and pH 8.1.

Stirring	Without addition of	With addition of
time	solid calcium sulfite	solid calcium sulfite
	$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3}$ mol kg $^{-1}$ a
2 hr	4.72	4.49
3 hr	4.74	4.22
5 hr	4.72	4.09
7 hr	4.70	4.02
9 hr	4.65	3.92
24 hr	4.43	3.08
4 days		2.52
ll days	-	2.04

- a mmolal total sulfite (= $10^3$ m(CaSO $_3$ )/mol kg $^{-1}$ ) (error  $^\pm 0.02$ , authors). b Containing 11.7 x  $10^{-3}$  mol dm $^{-3}$  calcium (molarity).

(continued on next page)

1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]

2. Sodium chloride; NaCl; [7647-14-5]

3. Water; H<sub>2</sub>O; [7732-18-5]

4. Sea-water

ORIGINAL MEASUREMENTS:

Cohen, A.; Zangen, M.; Koenigsbuch, M.;

Goldschmidt, J.M.E.

Desalination 1982, 41, 215-32.

### EXPERIMENTAL VALUES (continued):

Solubility<sup>a</sup> of hydrated calcium sulfite, sample II, in sea-water at 25°C.

Stı	rring		Sea-water	Sea-water		
t	ime		natural		${ t synthetic}^{ ext{d}}$	concentrated <sup>e</sup>
		рН 7.5 <sup>b</sup>	pH 7.5 <sup>C</sup>	рН 8.5 <sup>b</sup>	pН 7.5 <sup>b</sup>	pH 7.5 <sup>b</sup>
		$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3}$ mol kg <sup>-la</sup>	$10^{-3}$ mol kg $^{-1a}$	$10^{-3} \text{ mol kg}^{-1a}$
20	min	2.93 <sup>f</sup>	2.22	2.93	3.90	2.64
1	hr	2.72	2.12	2.67	3.71	2.91
2	hr	2.57	2.10	2.54	<del>-</del>	2.78
3	hr	2.51	2.05	2.47	-	2.69
5	hr	2.44	2.00	2.33	<del></del>	2.51
24	hr	2.24	1.83	2.18	3.46	2.17
2	days	2.17	1.68	_	3.36	<del></del>
6	days	_	1.48	_	-	-
	weeks	-		<del>-</del>	2.94	-
4	months	1.52	-	-	2.74	-

Solubility  $^a$  of hydrated calcium sulfite, sample II after equilibration with sea-water at room temperature, in pure water at 25  $^\circ$ C.

Stirring		Equilibration with	
time	natural sea-water	synthetic	sea-water <sup>d</sup>
	for 3 weeks	for 48 hr	for 3 weeks
	10 <sup>-3</sup> mol kg <sup>-la</sup>	$10^{-3} \text{ mol kg}^{-1a}$	$10^{-3} \text{ mol kg}^{-1a}$
5 min	0.78 <sup>g</sup>	0.82	***
l hr	0.81	0.82	_
2 hr	0.76	_	0.64
24 hr	0.67		_
5 days	0.65	0.65	_
12 days	-	0.60	

- a mmolal total sulfite (=  $10^3$ m(CaSO<sub>3</sub>)/mol kg<sup>-1</sup>), determined by iodometry.
- b Solid calcium sulfite in large excess.
- <sup>c</sup> Solid calcium sulfite in small excess.
- $^{
  m d}$  Synthetic sea-water, i.e. solution containing 0.7 mol dm $^{-3}$  NaCl.
- e Double-concentration natural sea-water, prepared by evaporating the decarbonated natural sea-water to half its volume.
- f Error in the data  $\pm 0.02$  (authors).
- g Error in the data  $\pm 0.01$  (authors).

#### COMPONENTS: ORIGINAL MEASUREMENTS: Calcium sulfite; $CaSO_3$ ; [10257-55-3] Calcium hydroxide phosphate Mebane, W.M.; Dobbins, J.T.; 2. Phosphorus pentoxide; P<sub>2</sub>O<sub>5</sub>; [1314-56-3] Sulfur dioxide; SO<sub>2</sub>; [7446-09-5] Water; H<sub>2</sub>O; [7732-18-5] Cameron, F.K. J. Phys. Chem. 1929, 33, 961-9. VARIABLES: PREPARED BY: Two temperatures: 273 and 298 K H.D. Lutz Composition

#### EXPERIMENTAL VALUES:

The authors report the solubility of calcium sulfite and of mixtures of calcium sulfite and basic calcium phosphate solid solutions as solid phases in solutions containing various amounts of phospherous pentoxide and saturated with gaseous sulfur dioxide at 0 and 25°C.

 $SO_2$ 

Composition of saturated solutions

Solid phase

P <sub>2</sub> O <sub>5</sub>		Ca0	S	50 <sub>2</sub>	
mass %	mass %	mole/kg soln <sup>a</sup>	mass %	mole/kg soln <sup>a</sup>	
Temperat	ure = 0°C				
1 -	0.03	0.0053	4.03	0.629	calcium sulfite?
0.67	1.42	0.253	0.43	0.067	sulfite phosphate mixture <sup>b</sup>
1.23	1.72	0.307	1.22	0.190	"
1.58	2.31	0.412	2.09	0.326	"
1.63	2.40	0.428	2.36	0.368	11
1.91	2.50	0.446	2.75	0.429	T1
3.29	4.85	0.865	7.00	1.093	**

- Calculated by the compiler.
- Mixture of calcium sulfite and calcium hydroxide phosphate solid solution.

(continued on next page)

#### AUXILIARY INFORMATION METHOD APPARATUS/PROCEDURE: SOURCE AND PURITY OF MATERIALS: Aqueous solutions of phosphoric acid were Not given. placed in wide-mouthed bottles fitted with rubber stoppers carrying inlet and outlet Solid mixtures of calcium tubes of glass. phosphate and calcium carbonate were added to the solutions until a solid persisted after saturation with gaseous sulfur dioxide. Equilibrium was established after Samples of the supernatant 14 days. solutions were analysed for calcium, sulfur dioxide, and phosphoric acid. Calcium was determined manganometrically after precipitation as the oxalate, sulfur dioxide ESTIMATED ERROR: lodometricaly, and phosphoric acid acidimetrically after precipitation as ammonium phosphomolybdate. REFERENCES:

# COMPONENTS: ORIGINAL MEASUREMENTS: Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3] Calcium hydroxide phosphate Phosphorus pentoxide; P<sub>2</sub>O<sub>5</sub>; [1314-56-3] Sulfur dioxide; SO<sub>2</sub>; [7446-09-5] Water; H<sub>2</sub>O; [7732-18-5] Mebane, W.M.; Dobbins, J.T.; Cameron, F.K. J. Phys. Chem. 1929, 33, 961-9. EXPERIMENTAL VALUES (continued):

Compositi	on of sat	Solid phase						
$P_{2}O_{5}$	CaO		5	50 <sub>2</sub>				
mass %	mass %	mole/kg soln <sup>a</sup>	mass %	mole/kg soln <sup>a</sup>				
Temperature = 25°C								
_	1.92	0.342	4.57	0.713	calcium sulfite			
1.30	1.27	0.226	1.60	0.250	sulfite phosphate mixture <sup>b</sup>			
1.80	1.54	0.275	2.36	0.368	" "			
1.63	1.57	0.280	2.83	0.442	"			
1.53	1.63	0.291	2.65	0.414	11			
3.28	2.11	0.376	1.66	0.259	11			
3.45	2.30	0.410	1.92	0.300	11			
4.10	2.62	0.467	2.18	0.340	**			
4.38	2.73	0.487	2.57	0.401	**			
3.80	3.00	0.535	4.45	0.695	"			
4.33	3.52	0.628	6.18	0.965	**			
5.94	4.34	0.774	7.18	1.121	"			
6.11	4.80	0.856	4.32	0.674	11			
6.11	5.40	0.963	2.75	0.429	11			

0.624

0.993

5.57

5.86

4.32 2.75 4.00

<sup>&</sup>lt;sup>a</sup> Calculated by the compiler.

 $<sup>^{\</sup>mbox{\scriptsize b}}$  Mixture of calcium sulfite and calcium hydroxide phosphate solid solution.

- Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
- Calcium hydrogen phosphate; CaHPO4; [7757-93-9]
- 3. Sucrose;  $C_{12}H_{22}O_{11}$ ; [471-34-1]
- Water; H<sub>2</sub>O; [7732-18-5]

### ORIGINAL MEASUREMENTS:

Ramaiah, N.A.; Sharma, J.K.

Proc. Ann. Conv. Sugar Technol. Assoc. India 1960, 28, 64-8.

#### VARIABLES:

One temperature: 323 K

Concentration of sucrose and CaHPO,

#### PREPARED BY:

B. Engelen and H.D. Lutz

#### EXPERIMENTAL VALUES:

The authors report the solubility of calcium sulfite in water and solutions of various sucrose and calcium hydrogen phosphate concentrations at 50°C. The pH-values of the saturated solutions are also given.

Solvent	pН	mg CaO per dm <sup>3</sup> o	mg CaSO <sub>3</sub> <sup>a</sup> of solution	10 <sup>3</sup> c(CaSO <sub>3</sub> ) <sup>a</sup> mol dm <sup>-3</sup>
pure water	7.5	142	304.2	2.533
15 mass % sucrose	7.6	87	186.4	1.552
$50 \text{ cm}^3 \text{ suc}^b + 5 \text{ cm}^3 \text{ phos}^c$	6.0	100	214.2	1.783
50 cm <sup>3</sup> suc <sup>b</sup> + 10 cm <sup>3</sup> phos <sup>c</sup>	5.8	123	263.5	2.194
$50 \text{ cm}^3 \text{ suc}^b + 15 \text{ cm}^3 \text{ phos}^c$	5.7	144.6	309.8	2.579

- Calculated by the compilers.
- 15 mass % sucrose.
- ${\tt CaHPO_4}$  content was 24 mg  ${\tt Ca}$  per  ${\tt dm}^3$  of solution.

### AUXILIARY INFORMATION

# METHOD APPARATUS/PROCEDURE:

Water, sucrose solutions containing 15 mass % of sucrose, and the same sucrose solutions with the specified quantities of a solution of CaHPO4 (triple superphosphate) saturated with lime and neutralized to pH 6.3 were saturated with excess of calcium Calcium was determined sulfite. complexometrically, and in solutions containing  $CaHPO_4$ , polarographically by using sodium zincate as the amperometric indicator and EDTA as the titrant.

SOURCE AND PURITY OF MATERIALS:

Reagents of commercial quality were used.

ESTIMATED ERROR:

- 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]
- 2. Acetic acid;  $C_2H_4O_2$ ; [64-19-7]
- 3. Sodium hydroxide; NaOH; [1310-73-2]
- 4. Water; H<sub>2</sub>O; [7732-18-5]

# ORIGINAL MEASUREMENTS:

Sano, H.

Osaka Kogyo Gijutsu Shikensho Kiho <u>1974</u>, 25, 179-82.

#### VARIABLES:

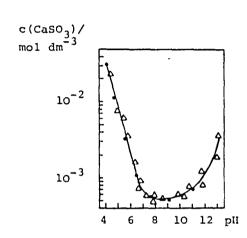
One temperature: 298 K pH: range 4 to 13

#### PREPARED BY:

B. Engelen

#### EXPERIMENTAL VALUES:

The author reports the solubility of calcium sulfite in water at  $25^{\circ}$ C as a function of the pH of the solution. Experimental values are given in the form of a graph of total dissolved sulfite vs. pH. From this graph numerical data were estimated by the compiler.



pН	CaSO <sub>3</sub>	10 <sup>3</sup> c(CaSO <sub>3</sub>			
	g/dm <sup>3</sup>	mol dm <sup>-3</sup>			
4	4.00	33.3			
4 5 6	1.01	8.4			
	0.256	2.13			
7	0.082	0.685			
8	0.063	0.521			
9	0.060	0.50			
10	0.065	0.545			
11	0.084	0.70			
12	0.135	1.12			
13	0.266	2.21			
13	0.266	2.21			

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#### AUXILIARY INFORMATION

#### METHOD APPARATUS/PROCEDURE:

1.0 g of CaSO $_3$ .1/2H $_2$ O was added to 100 ml of water (pH = 7.9). CH $_3$ COOH or NaOH was used to adjust the pH. After stirring for 1 hr the pH was measured (method not given), then the undissolved calcium sulfite was strained off and the content of SO $_3$ <sup>2-</sup> and HSO $_3$ <sup>-</sup> determined iodometrically.

# SOURCE AND PURITY OF MATERIALS:

- 1) Commercial  $CaSO_3$ .1/2 $H_2O$  (purity 90%) was dissolved in dilute HCl.NaOH was added to this solution to precipitate  $CaSO_3$ .1/2 $H_2O$  (pH = 6). The precipitate was dispersed and filtered to give a product of 99% purity (triangles in the figure).
- 2) In a second procedure a mixture of CaSO<sub>3</sub>.1/2H<sub>2</sub>O and CaCO<sub>3</sub> (10:1) was dissolved and precipitated in the same manner (black dots in the figure).

ESTIMATED FRROR:

1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3]

2. Acetic acid; CH<sub>3</sub>COOH; [64-19-7]

3. Citric acid;  $C_6H_8O_7$ ; [77-92-9]

4. Water; H<sub>2</sub>O; [7732-18-5]

#### ORIGINAL MEASUREMENTS:

Wurz, O.; Swoboda, O.

Text.-Rundsch. 1948, 3, 201-6.

VARIABLES:

Four temperatures: 293 - 353 K

PREPARED BY:

B. Engelen, H.D. Lutz

EXPERIMENTAL VALUES: Non-saturating solutes <sup>a</sup> Concentration/mol dm <sup>-3</sup>	pНb	pН <sup>C</sup>	Composition of saturated solutions  CaSO <sub>3</sub>				
			20	40	60	80	t/°C
1			mass %	(= g/100 g	soln, auth	ors)	·
Acetic acid 0.1	3	4.1	0.3	_	<del>-</del>	-	
	5	5.0	0.127	0.142	0.129	0.116	
	7	7.5	0.024	0.021	0.015	0.014	
ļ	9	8.3	0.022	0.019	0.014	0.013	
Citric acid 0.1 ?	3	3.4	0.3	_	_	_	
	4	5.7	0.165	0.205	0.178	0.167	
	7	7.2	0.139	0.133	0.127	0.100	
	9	8.4	0.136	0.127	0.118	0.110	
			10 <sup>−3</sup> π	nole/kg soln	(compiler	s)	
Acetic acid 0.1	3	4.1	25	-	` <b>-</b> '	-	
	5	5.0	10.57	11.82	10.74	9.66	
	7	7.5	2.00	1.75	1.25	1.17	
1	9	8.3	1.83	1.58	1.17	1.08	
Citric acid 0.1 ?	3	3.4	25	_	-	_	
•	4	5.7	13.73	17.06	14.82	13.90	
	7	7.2	11.57	11.07	10.57	9.16	
	9	8.4	11.32	10.57	9.82	9.16	
a Adjusted with NaOH to	the pH	given.					

pH of the solvent, adjusted with NaOH.

#### AUXILIARY INFORMATION

#### METHOD APPARATUS/PROCEDURE:

Oxygen-free water or the given solutions were saturated with calcium sulfite. solutions were stirred for 0.5 hr and kept for 12 hr at the given temperature. An aliquot of the solutions was then analysed for sulfite with iodine or chloramine. The mean of 4 measurements is given.

SOURCE AND PURITY OF MATERIALS:

An oxygen-free slurry of calcium oxide preparation by adding ignited calcium carbonate to oxygen-free water was saturated with sulfur dioxide under After removing excess SO<sub>2</sub> by passing nitrogen through the solution the obtained calcium sulfite slurry was evaporated to dryness. The product contained 2% sulfate.

ES	TI	MA	Tŀ.	D	ER	RO	R:

pH of the equilibrated solution.

#### Calcium Sulfite 234 COMPONENTS: ORIGINAL MEASUREMENTS: 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3] 2. Sodium formate; NaHCO<sub>2</sub>; [141-53-7] Wurz, O.; Swoboda, O. 3. Sodium acetate; NaCH3CO2; [127-09-3] 4. Sodium phosphate; $Na_{3}PO_{4}^{-}$ ; [7601-54-9] Text.-Rundsch. 1948, 3, 201-6. 5. Water; H<sub>2</sub>O; [7732-18-5] VARIABLES: PREPARED BY: B. Engelen, H.D. Lutz Four temperatures: 293 - 353 K EXPERIMENTAL VALUES: рНa Composition of saturated solutions Non-saturating solutes Concentration/mol dm<sup>-3</sup> CaSO<sub>3</sub> $mg/100 cm^3$ t/°C 20 40 60 80 Na<sub>3</sub>PO<sub>4</sub> 6.3 47.20 48.75 47.38 46.50 0.033 67.50 65.20 64.70 NaCH3CO2 0.1 6.3 63.80 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 5.3 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 7.2 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 8.5 NaHCO<sub>2</sub> 5.3 14.40 16.49 15.49 15.00 NaHCO<sub>2</sub> 9.17 10.61 10.57 10.27 6.40 7.10 6.78 6.36 NaHCO2 $10^4 \text{c} (\text{mol dm}^{-3}) \text{ (compilers)}$ 38.70 Na<sub>3</sub>PO<sub>4</sub> 0.033 6.3 39.29 40.58 39.44 NaCH3CO2 0.1 54.27 53.85 6.3 53.10 56.18 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 5.3 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 7.2 0.01, NaCH<sub>3</sub>CO<sub>2</sub> 0.01 8.5 NaHCÕ<sub>2</sub> 12.89 12.49 11.99 13.73 NaHCO2 8.55 8.80 7.63 8.83 NaHCO2 5.91 5.64 5.29 5.33 a pH was adjusted with NaOH. AUXILIARY INFORMATION METHOD APPARATUS/PROCEDURE: SOURCE AND PURITY OF MATERIALS: An oxygen-free slurry of calcium oxide Oxygen-free water or the given solutions

Oxygen-free water or the given solutions were saturated with calcium sulfite. The solutions were stirred for 0.5 hr and kept for 12 hr at the given temperature. An aliquot of the solutions was then analysed for sulfite with iodine or chloramine. The mean of 4 measusurements is given.

An oxygen-free slurry of calcium oxide prepared by adding ignited calcium carbonate to oxygen-free water was saturated with sulfur dioxide under nitrogen. After removing excess SO<sub>2</sub> by passing nitrogen through the solution the obtained calcium sulfite slurry was evaporated to dryness. The product

ESTIMATED ERROR:

contained 2% sulfate.

#### COMPONENTS: ORIGINAL MEASUREMENTS: 1. Calcium sulfite; CaSO<sub>3</sub>; [10257-55-3] 2. $Xylose; C_5H_{10}O_5; [58-86-6]$ Wurz, O.; Swoboda, O. 3. Glucose; $\tilde{C}_6\tilde{H}_{12}\tilde{O}_6$ ; [50-99-7] 4. Lignosulfonic acid; [8062-15-5] Text.-Rundsch. 1948, 3, 201-6. 5. Water; H<sub>2</sub>O; [7732-18-5] VARIABLES: PREPARED BY: Four temperatures: 293 - 353 K B. Engelen, H.D. Lutz **EXPERIMENTAL VALUES:** Composition of saturated solutions Non-saturating solutes рΗ CaSO<sub>3</sub> Concentration/mass % t/°C 20 40 60 80 mg/100 g soln 7 9.97 6.49 8.81 7.67 Glucose/Xylose 1 36a 39 Lignosulfonic acid 10 7 31 46 10<sup>a</sup> 60<sup>a</sup> Lignosulfonic acid 7.2 57 58 10<sup>-4</sup> mole/kg soln (compilers) 7.33 6.38 1 7 8.30 5.40 Glucose/Xylose 7 Lignosulfonic acid 10 25.8 38.3 32.5 30.0 10<sup>a</sup> 7.2 35.0 47.4 48.3 49.9 Lignosulfonic acid $^{\rm a}$ Adjusted with NaHCO $_{\rm 2}$ and NaCH $_{\rm 3}$ CO $_{\rm 2}$ . AUXILIARY INFORMATION METHOD APPARATUS/PROCEDURE: SOURCE AND PURITY OF MATERIALS: Oxygen-free water or the given solutions An oxygen-free slurry of calcium oxide were saturated with calcium sulfite. prepared by adding ignited calcium solutions were stirred for 0.5 hr and kept carbonate to oxygen-free water was for 12 hr at the given temperature. saturated with sulfur dioxide under aliquot of the solution was then analysed nitrogen. After removing excess SO<sub>2</sub> by for sulfite with iodine or chloramine. passing nitrogen through the solution the The mean of 4 measurements is given. obtained calcium sulfite slurry was evaporated to dryness. The product contained 2% sulfate. **ESTIMATED ERROR:** REFERENCES: